



ROCKY MOUNTAIN EQUIPMENT

Rocky Mountain Equipment Canada Ltd. o/a Rocky Mountain Equipment

CAMROSE
4149 39 Street
Camrose, AB T4V 3X8
Tel: (780) 672-9136
Fax: (780) 672-4582
Toll Free: 1-855-763-1427

INVOICE

Ship to:

Sware Ventures

Invoice to:

DON SWARE
52429 RGE RD 183
BEAVER COUNTY AB T0B 4J5

Branch		
CAMROSE		
Date	Time	Page
02/12/18	13:38:44 (O)	01
Account No.	Phone No.	Reference No.
SWARE005	7806623080	W12291
Ship Via	Purchase Order	
G.S.T. No.		
825 724 032 RT0001		
Credit Card No.	Salesperson	
	682	

Description of Work and Parts

STK#/FLEET#

117859

Combine
CR9070

HRS

2644

PIN/EIN

HAI110196

WARRANTY DATE

HRS

Fold - - -

1672

SEGMENT# 1 C 00770 NA

01/11/18 01/11/18

Check and inspect rotors

CORRECTION:

Unhook electrical and hydraulics from feeder house. Remove shields, Remove drive belt from LH side. Use forklift to remove feeder house from combine. Set feeder house on stands in shop to be re-built. Secure rotors in combine with straps. Remove rotor bearing lock collars, remove front rotor bearing plate. Use forklift and rotor removal tool to remove both rotors from combine. Once rotors were on the floor found that both of them had a lot of material built up inside. Rigged up shop vacuum house in back end of rotor and used a long blow gun from the front to get dust air borne and allow the vacuum to suck it out of the tube, was had to get material out due to the baffles inside the rotor tubes. once the inside of the tubes were tube, install shafts onto rotor to set on balance stand. Clean all debris out from behind rub bars on both rotors, I got the LH rotor very close to balanced and then noticed that that rub bar mounts were cracking and pulling out of the tube, The RH rotor, had more severe dents and i could not get the rotor to balance. Make parts quote and discuss with customer

FREIGHT

84591415

84591418

FREIGHT

ROTOR

ROTOR

2

17.00

1 O

8255.28

1 O

7859.90

PARTS

LABOR

34.00

8255.28

7859.90

16149.18

2357.64

SEGMENT TOTAL==>

18506.82

CONTINUED ON PAGE 02

13300028

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117859	Combine	2644	HAI110196			
	CR9070	1672				

SEGMENT# 2 C 00770 NA	01/11/18 01/11/18			
Replace bubble-up drive chain		.50 HRS		
<u>CORRECTION:</u>				
Remove and replace bubble up auger drive chain and adjust tension				
B504966	CHN CONN 50	1	4.08	4.08
1740DDX	50# chain 100'	3	8.40	25.20
			PARTS	29.28
			LABOR	24.12
13300028			SEGMENT TOTAL==>	53.40

SEGMENT# 3 C 00770 NA	01/11/18 01/11/18			
Replace grain elevator drive chain		.50 HRS		
<u>CORRECTION:</u>				
Remove and replace clean grain elevator drive chain,				
B504980	60H CONN LINK	1	4.38	4.38
B91542DX	60H# chain 50'	6	11.55	69.30
			PARTS	73.68
			LABOR	57.62
13300028			SEGMENT TOTAL==>	131.30

SEGMENT# 4 C 00770 NA	01/11/18 01/11/18			
Repair RH tailings drum (loose)		8.00 HRS		
<u>CORRECTION:</u>				
-remove shield and belt from RH side of tailings shaft,				
Remove belts from LH side. Use pullers to remove pulley,				
belt tensioner arm, and bearings from shaft. Dis-assemble				
housing, remove snap ring and shim washers, remove tailings				
drum from shaft. Found key to be really worn. Clean up key				

CONTINUED ON PAGE 03

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Description of Work and Parts

STK#/FLEET#

117859 Combine
CR9070

HRS PIN/EIN
2644 HAJ110196
1672

WARRANTY DATE HRS

Fold - -

way and shaft. Installed a new key into key- way and test fit drum, Drum now fits tight on the shaft and key-way. Remove Drum from shaft. Clean mud and debris from housing. Install shim washers then drum check for alignment in the housing, install shim washers between housing and snap ring to take up access space. Install snap ring. Install housing and secure with mount bolts. Install new bearing and flanges on RH side. Install tensioner arm, pulley and snap ring that retains it all on the shaft. Remove the spiked doors and clean mud out of doors. Install spiked doors into position and adjust clearances on spiked doors. Install RH tailings belts and LH tailings belts

ZED220010	SEAL	1	5.03	5.03
170008	KEY	1	5.87	5.87
322357	LOCKWASHER	4	1.25	5.00
323190	KEY	1	12.32	12.32
364908	BEARING	1	32.47	32.47
444104	COVER	1	20.00	20.00
444105	COVER FLANGE	1	23.13	23.13
86500688	NUT	2	.10	.20
86508568	CAP SCREW	2	.39	.78
87022926	WASHER	2	2.60	5.20
9511041	HOUSING	1	21.56	21.56
	PARTS			131.56
	LABOR			1062.62
13300028	SEGMENT TOTAL==>			1194.18

SEGMENT# 5 C 00770 NA 01/11/18 01/11/18

Replace feeder drive chains (2)

1.00 HRS

CORRECTION:

CONTINUED ON PAGE 04

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Description of Work and Parts

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	
117859	Combine	2644	HAI110196			
	CR9070	1672				
Remove and replace feeder drive chains, adjust chain tension with idlers and tighten hardware						
<u>ADDITIONAL DESCRIPTION:</u>						
- RH side						
B504991	80H CONN LINK	4		6.33		25.32
1132181R1X	80H CHAIN	32		33.58		1074.56
				PARTS		1099.88
				LABOR		125.96
13300028				SEGMENT TOTAL==>		1225.84

SEGMENT# 6 C 00770 NA 01/11/18 01/11/18
Replace feeder drive idler shaft & brgs. 4.00 HRS

CORRECTION:

remove bracket from side of feeder house, use grinder to clean burrs off shaft, remove shaft from bracket and inside bearing, install new bearings and flanges onto mount bracket, install new shaft into bearings with new lock collars, and set position of shaft and lock collars. Clean up bore of drive sprocket, install new key into shaft, install sprocket and lock in position with new set screws. Install assembly onto side of feeder house and secure mount hardware.

100016	NUT	2	.63	1.26
393599	SCREW	2	11.75	23.50
47508396	COLLAR	2	17.92	35.84
84172925	SHAFT	1	66.99	66.99
84484181	BEARING	2	38.30	76.60
86629541	BOLT	1	1.44	1.44
86974088	FLANGE	4 O	11.76	47.04
87038548	KEY, WOODRUFF	1	2.44	2.44

CONTINUED ON PAGE 05

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STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold --
117859	Combine	2644	HAI110196			
	CR9070	1672				
				PARTS	255.11	
				LABOR	533.32	
				SEGMENT TOTAL==>	788.43	

SEGMENT# 7 C 00770 NA 01/11/18 01/11/18

R&R upper sieve

CORRECTION:

Remove upper LH sieve that was missing slats in sieve.
Remove upper RH sieve to replace ripped rubber curtain.
While swapping brackets to new sieve found that curtain on the LH seive was ripped also replaced curtain, Check lower sieve opening and calibrate. Remove sieve actuator arms and re-configure so they will hook to sieve when installed in lower position. Install sieves into combine. Adjust upper sieves so they are the same side to side and calibrate.

ADDITIONAL DESCRIPTION:

- replace curtain on RH sieve

FREIGHT	FREIGHT	1	17.00	17.00
47389898	SIEVE	1	909.50	909.50
563733	COLLAR	2	26.60	53.20
743083	CANVAS	2 M	172.48	344.96
766379	SPROCKET	2	209.43	418.86
766380	SPROCKET	1	231.66	231.66
86509499	NUT	6	.83	4.98
88274	SET SCREW	6	5.55	33.30
	PARTS			2013.46
	LABOR			435.14
13300028	SEGMENT TOTAL==>			2448.60

SEGMENT# 8 C 00770 NA 01/11/18 01/11/18

CONTINUED ON PAGE 06

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117859	Combine	2644	HAI110196			
	CR9070	1672				
	Replace Rotor drive variator union				1.50 HRS	
	<u>CORRECTION:</u>					
	remove and replace rotor variator union. Clean up oily mess, re attach supply hydraulic line, secure in place with bolts					
84231982			ROTATOR UNION	1	420.00	420.00
					PARTS	420.00
13300028			SEGMENT TOTAL==>			420.00

SEGMENT# 9 C 00770 NA 01/11/18 01/11/18
Repair feeder 10.00 HRS

CORRECTION:

Remove shields from around front drum, Release tension from feeder chain, Remove connector links, Remove feeder chain from feeder house. Remove anti-wrap shields, and remove bearings from top shaft, remove sprockets from top shaft. Clean up shaft, install new sprockets onto shaft. Remove and replace bearings for top shaft in housings, install bearings onto top shaft, install new lock collars. Remove front drum and replaced from drum bearings, they were really dry and rough sounding. Install front drum back into feeder and lower drum stops into position #2, install new feeder chain and align sprockets on top shaft. Use new set screws to lock sprockets into position. Install anti-wrap shields using new hardware. install connector links in new feeder chain, set chain tension to spring guage. Install shields on front of feeder above drum. Install new spring that customer supplied for feeder slip clutch

ADDITIONAL DESCRIPTION:

- replace bearings and top sprockets

CONTINUED ON PAGE 07

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117859	Combine	2644	HAI110196			
	CR9070	1672				
- chain rollers worn excessively						
140046	LOCKWASHER	10		1.10		11.00
337475	HEX NUT	10		.46		4.60
353308	NUT, LOCK, M6	4		.34		1.36
412649	WASHER, LOCK	1		1.70		1.70
7120024	SCREW	1		1.60		1.60
84057307	BEARING	2		89.38		178.76
84462522	SHIELD	1 O		84.24		84.24
86512439	SCREW	4		2.88		11.52
86553833	SCREW	10		14.25		142.50
86629542	NUT	1		.37		.37
87297793	PACKAGE	2		110.16		220.32
87372057	CR970 FDR CHAIN	1 O		2801.60		2801.60
88540	CAP SCREW	20		2.13		42.60
	PARTS					3502.17
	LABOR					1372.16
13300028	SEGMENT TOTAL==>					4874.33

SEGMENT#10 C 00770 NA 01/11/18 01/11/18

Reverser motor gear loose

3.00 HRS

CORRECTION:

Remove hydraulic lines from reverser motor. Remove shields on RH side of feeder, Remove mount bolts for motor, Remove motor found gear retaining bolt broke off in shaft, use LH drill bit and drill bolt, bolt threaded out, install new bolt and washers, loctite bolt and tighten in place. Install motor back onto feeder and secure mount bolts. Re-attach hydraulic lines. Install shields

322358	LOCKWASHER, M8	1	.13	.13
43127	SCREW, CAP	1	.89	.89

CONTINUED ON PAGE 08

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9507949	CR9070	1672				
	WASHER			1 N	13.13	13.13
					PARTS	14.15
					LABOR	379.22
13300028				SEGMENT TOTAL==>		393.37

SEGMENT#11 C 00770 NA
600 hr. service

01/11/18 01/11/18

CORRECTION:

12.00 HRS

performed 600 hr service, changed oils in transmission, final drives, bubble up auger gearbox, unloading auger gearbox, Changed engine oil and filter, changed fuel filters, changed hydraulic oil and filter. Remove and replace engine crankcase filter. Changed engine gearbox oil, Start unit and run, verify levels after they had time to settle, Grease unit

B80904	FLUID	2	122.00	244.00
FF5471	FILTER, FUEL	1	60.02	60.02
FIL1	ENVIRO FILT<8"	2	.50	1.00
FIL2	ENVIR FILT>8"	6	1.00	6.00
HF6555	FILTER	3	69.51	208.53
LF3977	FILTER, ENGINE	2	73.06	146.12
OIL1	ENVIRO OIL LTR	229	.10	22.90
2996234	GASKET	2	25.29	50.58
504153481	FILTER, BREATHER	1	76.03	76.03
73341700	15/40 CJ4ENG 1G	1	24.00	24.00
73341701	15/40 CJ4EN 2.5	1	55.75	55.75
73341702	15/40CJ4ENG 5G	1	102.00	102.00
73341774	MTRAN ULTRA 5G	5	99.40	497.00
84348883	FILTER, FUEL	1	46.48	46.48
	PARTS			1540.41

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	CR9070	1672				
13300028					LABOR	1557.08
					SEGMENT TOTAL==>	3097.49
SEGMENT#12 C 00770 NA 01/11/18 01/29/18						
	Check rotary screen drive				2.00 HRS	
	CORRECTION:					
	Remove rotary screen drive belt, loosen mount bolts on inner bearing and release jack shaft drive belt tension, remove drive belt. Spin shaft to check bearings, bearings feel good and roll smooth, they also make no noise. Re-install belts and adjust tension on jack shaft drive belt and tighten hardware.					
13300028					LABOR	77.72
					SEGMENT TOTAL==>	77.72
SEGMENT#13 C 00770 NA 01/11/18 01/11/18						
	Replace pick-up drive belt				1.00 HRS	
	CORRECTION:					
	Remove shield from over belt, remove hydraulic lines from motor. Remove belt, Install new belt, install 2 new bolts in coupler for motor 1 was broke off. install shield back into position					
113-57	BOLT	1		12.88		12.88
337505	BOLT	1		9.00		9.00
87372654	BELT	1		34.72		34.72
				PARTS		56.60
				LABOR		138.02
13300028					SEGMENT TOTAL==>	194.62

SEGMENT#14 C 00770 NA 01/11/18 01/11/18

CONTINUED ON PAGE 10

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Toll Free: 1-855-763-1427

INVOICE

Ship to:

Sware Ventures

Invoice to:

DON SWARE
52429 RGE RD 183
BEAVER COUNTY AB T0B 4J5

Branch CAMROSE		
Date 02/12/18	Time 13:38:44 (O)	Page 10
Account No. SWARE005	Phone No. 7806623080	Reference No. W12291
Ship Via		Purchase Order
		G.S.T. No. 825 724 032 RT0001
Credit Card No.		Salesperson 682

Description of Work and Parts

STK#/FLEET#

117859

Combine
CR9070

HRS PIN/EIN
2644 HAJ110196
1672

WARRANTY DATE HRS

Fold -

Replace LH front tunnel

CORRECTION:

3.00 HRS

Removed inspection covers inside grain tank. Removed hardware for LH front tunnel. The tunnel cover and cross band were siliconed together pretty good, had to fight to get them apart. The band was bent out of shape after prying it off the tunnel. Bent the band back as good as possible. Removed tunnel and cleaned off all the remaining silicone. Installed new tunnel and the band that was removed. Applied silicone to all mating surfaces. Installed grain tank inspection covers.

ADDITIONAL DESCRIPTION:

- LH & RH rotors are dented

86974430

COVER

1 0 821.50

821.50

PARTS

821.50

LABOR

469.00

SEGMENT TOTAL==>

1290.50

SEGMENT#15 C 00770 NA

01/11/18 01/11/18

Replace auger drive chain

CORRECTION:

.50 HRS

Remove and replace auger drive chain on header, set chain tension tighten hardware.

B504980

60H CONN LINK

2

4.35

8.70

B91542DX

60H# chain 50'

14

11.42

159.88

PARTS

168.58

LABOR

80.40

SEGMENT TOTAL==>

248.98

SEGMENT#16 C 00770 NA

01/11/18 01/11/18

CONTINUED ON PAGE 11

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Credit Card No.		Salesperson
		682

Description of Work and Parts

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold - -
117859	Combine	2644	HAJ110196			
	CR9070	1672				

Repair LH rear warning lamp

.50 HRS

CORRECTION:

remove light assembly, remove and replace LH tail light bulb, re-install light assembly. Check for proper operation

ADDITIONAL DESCRIPTION:

- bulb burnt out

86537133	BULB	1	3.50	3.50
	PARTS			3.50
	LABOR			60.30
13300028	SEGMENT TOTAL==>			63.80

SEGMENT#17 C 00770 NA 01/11/18 01/11/18

R&R pick-up PTO drive sprocket

1.00 HRS

CORRECTION:

Remove nut and old sprocket, install new sprocket and check alignment, found it to be way out, moved shims around to get proper position, had to shim jack shaft mount to get it in true alignment. Install nut and cotter pin

378416A1	SPROCKET ASSY.	1 M	33.39	33.39
	PARTS			33.39
	LABOR			115.24
13300028	SEGMENT TOTAL==>			148.63

SEGMENT#18 C 00770 NA 01/11/18 01/11/18

Replace RH shoe roller

1.50 HRS

CORRECTION:

Remove RH shoe roller assembly. Remove and replace roller. Install assembly back onto shoe. Adjust shoe roller position. Check operation of shoe pivot

434817	ROLLER	1 M	47.30	47.30
--------	--------	-----	-------	-------

CONTINUED ON PAGE 12

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(continued)

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(date)



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STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold --
117859	Combine	2644	HAI110196			
	CR9070	1672				
	between tip of paddle and top cover on elevator. Install covers and shields.					
333960	PIN, ROLL	2		3.12		6.24
354775	KEY	2	O	6.10		12.20
47949285	CHAIN, ELE	1		700.40		700.40
84437648	SPROCKET, DRIVE	2		98.24		196.48
84442293	SPROCKET	1		186.03		186.03
87044350	BEARING, BALL	1		71.67		71.67
87605590	BEARING, SPHERI	3		63.49		190.47
	PARTS					1363.49
	LABOR					1345.36
13300028	SEGMENT TOTAL==>					2708.85
SEGMENT#21 C 00770 NA 01/11/18 01/11/18						
	Repair chopper (parts only)					
	- straight knives (60)					
	- bolts & nuts (30)					
NH412672	NUT LOCK 12MX1.	30		1.88		56.40
412672	NUT	30	-	1.88		56.40
87318316	Knife	60		23.13		1387.80
	PARTS					1387.80
13300028	SEGMENT TOTAL==>					1387.80
SEGMENT#22 C 00770 NA 01/11/18 01/11/18						
	R&R beater block-off plate					2.00 HRS
	CORRECTION:					
	Loosen beater pan hardware. Lower beater pan down to allow for installation of beater pan block-off plate. Install plate and secure hardware. Adjust pan to beater clearance					

CONTINUED ON PAGE 14

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Description of Work and Parts

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold --
117859	Combine	2644	HAI110196			
	CR9070	1672				
	to 3/8". Tighten beater pan mount hardware					
412650	WASHER, LOCK	8		1.30		10.40
87333878	DIA KIT HA	1 N		525.30		525.30
				PARTS		535.70
				LABOR		218.42
13300028				SEGMENT TOTAL==>		754.12

SEGMENT#23 C 00770 NA 01/11/18 02/07/18

Raise steering axle

4.00 HRS

CORRECTION:

Use jack to lift rear axle on RH side, remove tire, use hoist to support spindle assembly, remove bolts from spindle assembly, use hoist to change position of spindle assembly raised it one position, install bolts into spindle with loctite, torque bolts to spec. Jack axle high enough to get tire back onto spindle, lower jack and torque rear wheel nuts, Repeat steps for LH side

ADDITIONAL DESCRIPTION:

- move up one slot

13300028

LABOR 156.78
SEGMENT TOTAL==> 156.78

SEGMENT#24 C 00770 NA 01/11/18 01/11/18

R&R tailings drive belt

.50 HRS

CORRECTION:

Remove and replace tailings drive belt, Check operation of tensioner pivot

87315599

BELT 1 91.83 91.83
PARTS 91.83
LABOR 64.32

CONTINUED ON PAGE 15

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STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold - -
117859	Combine	2644	HAI110196			
	CR9070	1672				
13300028				SEGMENT TOTAL==>	156.15	

SEGMENT#25 C 00770 NA 01/11/18 01/11/18

Oil leak at LH steering cylinder

4.00 HRS

CORRECTION:

Remove hydraulic lines, Remove LH steering cylinder from combine. wash cylinder so it is clean before dis-assembly, remove end cap from cylinder, clean bore of the barrel out check for scoring, no scoring found, Remove piston from the rod, slide end cap off rod and found that rod has some deep pitting. Customer took rod to get re-chromed. Install seals that customer got for cylinder. Assemble end cap back onto rod, install piston onto rod, install assembly into barrel and tighten end cap, re- install cylinder onto combine. Attach hydraulic lines, start unit and check for leaks, no leaks found

FREIGHT	FREIGHT	1	17.00	17.00
			PARTS	17.00
			LABOR	557.44
13300028			SEGMENT TOTAL==>	574.44

SEGMENT#26 C 00770 NA 01/11/18 01/11/18

Repair LH tail light

.50 HRS

CORRECTION:

Remove and replace LH header hazard light bulb that was burnt out

ADDITIONAL DESCRIPTION:

- bulb burnt out

84129422	BULB	1	5.15	5.15
86616247	BULB	1 M	8.15	8.15

CONTINUED ON PAGE 16

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Description of Work and Parts

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold -
117859	Combine	2644	HAJ110196			
	CR9070	1672				
				PARTS	13.30	
				LABOR	33.50	
13300028				SEGMENT TOTAL==>	46.80	

SEGMENT#27 C 00770 NA	01/11/18 01/11/18				
Flush unloading auger gearbox		3.00	HRS		
<u>CORRECTION:</u>					
Drain gearbox out of gearbox found it to be really milking looking, flushed gearbox with diesel 3 times running it a little each time, till it stayed clean, drain diesel out and fill with new gear oil					
B80902	80W90 1GAL	1	26.75		26.75
OIL1	ENVIRO OIL LTR	4	.10		.40
			PARTS		27.15
			LABOR		432.82
13300028			SEGMENT TOTAL==>		459.97

SEGMENT#28 C 00770 NA	01/11/18				
Blow out radiator		1.00	HRS		

SEGMENT#29 C 00770 NA	01/11/18 01/11/18				
Fuel leaking at engine controller		4.00	HRS		
<u>CORRECTION:</u>					

use air to blow off debris and build up around engine controller. Remove harness's from engine controller, Remove mount bolts for engine controller. Put catch pans below engine to catch diesel fuel that drains out of cooler. Remove engine controller, found o-ring that seals engine controller to fuel cooler plate to be in poor shape. Ordered new o-ring. Remove o-ring and clean up surfaces

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117859	Combine	2644	HBJ110196			
	CR9070	1672				
that o-ring seal on, Check to make sure all fittings are tight. Install new o-ring, install engine controller and secure with hardware. Attach wiring harness's to controller. Bleed air from fuel system. Start unit and run, no leaks found.						
CPM-4	brake Clean	2		4.64		9.28
504184521	GASKET	1 N		24.00		24.00
				PARTS		33.28
				LABOR		525.28
13300028				SEGMENT TOTAL==>		558.56

SEGMENT#30 C 00770 NA	01/11/18 01/11/18			1.00 HRS	
Service cab air filters (2)					
CORRECTION:					
Remove and replace both cab filters, Clean housing by ladder platform out was packed right full of dirt.					
ADDITIONAL DESCRIPTION:					
- clean out filter housing					
AF25557	FILTER, AIR	1 O		61.70	61.70
AF27866	FILTER, AI	1		47.59	47.59
				PARTS	109.29
				LABOR	128.64
13300028				SEGMENT TOTAL==>	237.93

SEGMENT#31 C 00770 NA	01/11/18 02/06/18			3.00 HRS	
Set concave clearance					
CORRECTION:					
set concave position, Set RH side a good as possible, LH side is set good. RUn combine to set zero stops, Calibrate concave position. Install concave extensions.					

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117859	Combine	2644	HAI110196			
	CR9070	1672				
13300028				LABOR	407.36	
				SEGMENT TOTAL==>	407.36	

SEGMENT#32 C 00770 NA 01/11/18 02/05/18

Check engine fan pulleys

CORRECTION:

Remove engine fan drive belts. Remove tensioner pulley and check condition of bearings they are quiet and roll smooth, roll fan over and check bearings on shaft, same thing they roll smooth and are quiet, install tensioner pulley back on bracket and install belts, tension belts to spring guage

13300028	LABOR	194.36
	SEGMENT TOTAL==>	194.36

SEGMENT#33 C 00770 NA 01/11/18 02/09/18

Post repair run-up & calibration

3.00 HRS

CORRECTION:

Run combine up post repair, check and run all functions to make sure they all work correctly. Perform running calibrations, Park in yard for customer pick-up

ADDITIONAL DESCRIPTION:

- install shields

13300028	LABOR	392.62
	SEGMENT TOTAL==>	392.62

SEGMENT#34 C 00770 NA 01/11/18 01/29/18

Replace wear plate at top of feeder.

CORRECTION:

Remove and replace wear plate/ feeder transition at top of feeder, Clean paint out of threads on new plate. Install 5

CONTINUED ON PAGE 19

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	CR9070	1672				
new counter sunk screw in feeder floor that retain the new plate, tighten all other mounting hardware. Silicone mating edges to seal gap between the floor and the new plate.						
84814920	SCREW	5 N	4.75		23.75	
86603002	ANGLE	1 N	453.60		453.60	
			PARTS		477.35	
			LABOR		337.68	
13300028			SEGMENT TOTAL==>		815.03	

SEGMENT#35 C 00770 NA 01/11/18 01/31/18

Replace wear strips under feeder chain.

CORRECTION:

Remove and Replace upper wear strips in feeder house.

Install new strip x 3 with new hardware

14442134	SCREW	12	1.44	17.28
86551643	WEAR STRIP	3	42.55	127.65
			PARTS	144.93
			LABOR	205.02
13300028			SEGMENT TOTAL==>	349.95

SEGMENT#36 C 00770 NA 01/11/18 02/05/18

Install new rotors.

CORRECTION:

Bring both rotor Crates up to shop. Dis-assemble both crates and remove straps from rotors. Use fork lift to move rotors into shop, sweep snow off rotors and let them unthaw. Install installation tool stub shaft onto rotor, Install Both rotors into combine and secure in position with come alongs. Clean all old silicone off front bearing

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STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold - -
117859	Combine	2644	HAJ110196			
	CR9070	1672				

plate. Remove old front rotor bearings from bearings plate. Remove installation stub shafts and install rotor stub shafts With new bolts that came in rotor and loctite torqued bolts to 45 ft/lbs. Clean up stub shafts. Install bearing plate onto combine, and secure with hardware. install 5 shims on each rotor, release come a longs and slide rotors forward. check clearances at the front of rotor and bearing plate. Clearance is 3 mm and max allowed is 5 mm. Leave rotors with 5 shims on each of them. Install new lock collars, re-install rotor speed sensor. clean silicone off covers above bearing plate, install covers and silicone all gaps. Remove silicone from bands and covers at rear of rotors. Install cover and secure hardware, silicone all seams on rear covers. Remove bolts from rotor drive coupler between rotor gearbox's to time rotors, Move rotors so they are sitting in proper position and are now timed. Install bolts back into coupler and secure in position. Silicone seams on both sides of rotor cage at the front on the inside. Roll rotors by hand to verify clearances at the front of the rotors they are good.

120044	BOLT, CARRIAGE	1	2.52	2.52
140046	LOCKWASHER	4	1.10	4.40
337475	HEX NUT	1	.46	.46
39916	URETHANE SEALNT	1	16.25	16.25
47851534	COLLAR	2	15.31	30.62
84482626	HOUSING, B	2	195.48	390.96
86629541	BOLT	1	1.44	1.44
9706685	NUT	2	.65	1.30
9706687	SCREW, CAP	1	2.25	2.25

PARTS

450.20

CONTINUED ON PAGE 21

I hereby authorize the above work to be done along with the use of necessary materials. You and your employees may operate above machine for purposes of testing, inspection or delivery at my risk. I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full, an express mechanic's lien is acknowledged on above machine to secure the amount of repairs thereto. It is understood that the company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while being tested. Estimates are for labour only, materials additional.

(signature)

(date)

I hereby acknowledge my indebtedness in the amount of \$ _____ being the total amount owing or balance owing as shown hereon.

(signature)

(date)



ROCKY MOUNTAIN EQUIPMENT

Rocky Mountain Equipment Canada Ltd. o/a Rocky Mountain Equipment

CAMROSE
4149 39 Street
Camrose, AB T4V 3X8
Tel: (780) 672-9136
Fax: (780) 672-4582
Toll Free: 1-855-763-1427

INVOICE

Ship to:
Invoice to:

Sware Ventures

DON SWARE
52429 RGE RD 183
BEAVER COUNTY AB T0B 4J5

Branch		
CAMROSE		
Date	Time	Page
02/12/18	13:38:44 (O)	21
Account No.	Phone No.	Reference No.
SWARE005	7806623080	W12291
Ship Via	Purchase Order	
G.S.T. No.		
825 724 032 RT0001		
Credit Card No.	Salesperson	
	682	

Description of Work and Parts

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold --
117859	Combine	2644	HAJ110196			
	CR9070	1672				
13300028				LABOR	1287.74	
				SEGMENT TOTAL==>	1737.94	

000728

***** WORK ORDER TOTALS *****	
PARTS	31011.07
LABOR	15285.60
DISPOSAL FEE	100.00
SHOP SUPPLIES	350.00
DISCOUNT	4629.11
SUB TOTAL==>	42117.56
GST 825724032	2106.01
TOTAL CASH/DEBIT/CHK	44223.57

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(date)

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(date)