	The state of the state of a roomy mountain Equipment
Ship to:	C - Don Sware
Invoice to:	DON SWARE 52429 RGE RD 183 BEAVER COUNTY AB TOB 4J5
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**CAMROSE** 4149 39 Street Camrose, AB T4V 3X8 (780) 672-9136

Fax: (780) 672-4582 Toll Free: 1-855-763-1427

WARRANTY DATE

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HRS

1.00 HRS

# **Description of Work and Parts**

STK#/FLEET#

136730

Combine

CR9070

HRS PIN/EIN

2646 HAJ111372

1915

SEGMENT# 1 C 00770 NA

01/21/19 01/21/19

Header

CORRECTION:

remove and replace LH header hazard light remove hydraulic hoses from orbit motor on pick up header, remove old belt, use brake clean and clean pulleys, route new belt into place and release tensioner, remove fittings from orbit motor and replace o-rings fittings where loose, tighten fittings with new orings and install hydraulic lines, install shield

#### ADDITIONAL DESCRIPTION:

- LH signal light bulb - pickup drive belt cracked, replace

II	 ~~~	cracica,	reprace	
CPM-4			brake Clean	
84004736			DECAL	
84129422			BULB	
86974635			DECAL	
86977728			O-RING	
87372654			BELT	

4.64 1 N 6.99 6.37 1 N 7.81 2 1.74

1

3.48 39.50 39.50 PARTS 73.43 LABOR 178.10

9.28

6.99

6.37

7.81

251.53

13500028 SEGMENT TOTAL ==>

Service

CORRECTION:

SEGMENT# 2 C 00770 NA

01/21/19 01/21/19

10.50 HRS

remove and replace all hydraulic and hydro filters, fuel filters, and crank case breather filter, top up coolant, change engine gearbox, bubble up gearbox, oils, drain

I hereby authorize the above work to be done along with the use of necessary materials. You and your employees may operate above machine for purposes of testing, inspection or delivery at my nisk. I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full, an express mechanic's lien is advinceded no above machine to secure the amount of repairs thereto. It is understood that the company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while being tested. Estimates are for labour only, materials additional.	
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HRS

# **Description of Work and Parts**

STK#/FLEET#

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Combine CR9070

HRS PIN/EIN

2646 HAJ111372

1915

unloading auger gearbox and found water in it, remove inspection cover and found rust forming in bearings, discuss with customer and decided to flush gearbox and fill with new oil, remove engine fan belts, and rotary screen drive belt, remove and replace a/c compressor drive belt, re install remaining belts start unit to verify they are tracking correctly, install panel under engine and secure hardware panel was removed to gain access to rotor gearboxes

#### ADDITIONAL DESCRIPTION:

replace a/c belt (3)

- hydraulic, fuel, engine breather filter
- replace engine gearbox oil, bubble up gearbox, unloading auger gearbox (2.5)
- no coolant in reservoir (1)

ANT1	
B80902	
CC2825	
CPM-4	
FF5471	
FIL1	
FIL2	
HF6553	
HF6555	
OIL1	
PTX59903	
2996234	
504153481	
73341722	
73341723	

ENVIRO ANTIFRZ 80W90 1GAL ANTIFREEZE brake Clean FILTER, FUEL ENVIRO FILT<8" ENVIR FILT>8" FILTER FILTER ENVIRO OIL LTR ultra grey 80ml GASKET FILTER, BREATHER	12 2 3 2 1 1 4 1 2 22 1	.16 31.78 19.23 4.64 63.96 .50 1.00 83.08 74.42 .10 12.44 25.88 82.30	1.92 63.55 57.69 9.28 63.96 .50 4.00 83.08 148.84 2.20 12.44 51.76 82.30
FILTER, BREATHER HYT ULTA 1G HYT ULTA 2.5G	1	31.20 68.70	
	CONTI	NUED ON PAGE 03	66.70

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### **Description of Work and Parts**

STK#/FLEET# 136730	Combine CR9070	HRS 2646 1915	PIN/EIN HAJ111372	WARR	ANTY DATE	HRS	Fold
84238514 84348883		BELT		1	27.95		27.95
84437573		FILTER, PLUG	FUEL	1	50.33		50.33
86592701		WASHER		1 8	8.43 2.67		8.43
86981487		BOLT		4	3.31		21.36 13.24
					PARTS		802.73
13500028				CECMENT	LABOR		798.71
				SEGMENT	TOTAL==>		1601.44

SEGMENT# 3 C 00770 NA

01/21/19 01/21/19

CORRECTION:

Rotors

remove hydraulic line from rotor drive, remove piston mount bolts from end of pulley, remove and replace hydraulic piston, install mount bolts and reattach hydraulic line spread torque sensor open with push bolts and remove rotor belt from pulley, remove bolt from center of shaft and install puller on pulley, use puller to pull pulley from the shaft, rig up crane and lift torque sensor from combine set torque sensor on bench and dis assemble remove and replace cam followers, cam and spring, the cam had lots of wear on the ramps and the spring was shorter than a new new, also found that the splined hub that retains the spring was cracked through the bolt hole, replaced splined hub, reassemble torque sensor and use crane to lift up into position, secure in rotor gearbox shaft with bolt and torque to spec, install rotor belt and remove push bolts from torque sensor

ADDITIONAL DESCRIPTION:

- rotor speed piston (1.5)

CONTINUED ON PAGE 04

5.50 HRS

I hereby authorize the above work to be done along with the use of necessary materials. You and your employees may operate above machine for purposes of testing, inspection or delivery at my risk. I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full, an express mechanics lien is acknowledged on above machine to secure the amount of repairs thereto. It is understood that the company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while being tested. Estimates are for labour only, materials additional.	
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(780) 672-9136 (780) 672-4582

Toll Free: 1-855-763-1427

#### **Description of Work and Parts**

STK#/FLEET# 136730	Combine CR9070	HRS PIN/EIN 2646 HAJ111372	WARF	RANTY DATE	HRS	Fold
- rebuild	torque sensor ca	1915	)			
272200	corque sensor ca					
233308		SNAP RING	1	38.02		38.02
47468221		HYDRAULIC	1 N	286.20		286.20
86576283		SLEEVE	2	14.30		28.60
86582880			_			
86582882		FOLLOWER, CAM	2	76.57		153.14
		SPRING	1 S	440.00		440.00
87011452		HUB	1 M	297.86		297.86
87011453		SCREW, HEX SOC	2	18.20		36.40
87521324		CAM	1	763.20		
		<b></b> .	Ψ.			763.20
				PARTS		2043.42
				LABOR		880.91
13500028			SEGMENT	TOTAL==>		2924.33

SEGMENT# 4 C 00770 NA

01/21/19 01/21/19

Maintance/Misc

CORRECTION:

remove and replace both bubble up auger and clean grain elevator drive chains

use LH drill bit and drill first bolt tried using extractors to get bolt bolt out and it came part way and then got really tight, could not drill the second bolt the way it was broke off, use jack and lift LH side of combine remove each tire with tire handler, support combine with a jack stand, clean up the end of the second bolt and drill bolt and install extractor, could not get bolt to turn at all, tried heating bolt and it was still stuck, thread a bit on the first bolt that came out part way and weld but to broken bolt, was able to turn that one out the rear of the way, found a heavy washer and welded it to the end of the second bolt, then welded a nut to the washer, finally

CONTINUED ON PAGE 05

3.00 HRS

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**CAMROS** 4149 39 S

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HRS

# **Description of Work and Parts**

STK#/FLEET#

136730 Combine

CR9070

HRS PIN/EIN

2646 HAJ111372

1915

was able to turn that bolt all the way out, used a tap to chase all threads in remaining bolt holes due to lots of rust build up, use brake clean and clean threads and blow up with air, install duals back into hub and install all hardware with 2 new bolts to replace broken ones , snug up hardware, remove jack from combine and use torque wrench to torque bolts to 580 ft/lbs while torquing bolts found to that would not torque up because the threads pulled in the bores, lift combine back up, remove tires again with tire handlers, support combine, use wheel hub thread repair kit to drill out damaged threads, tap the hole, brake clean holes, thread in repair insert with red loctite, and drive in securing tabs, performed this process for both damaged holes, clean up bores with brake clean again and blow clean, install both wheels and lower jack, torque all wheel hardware to 580 ft/lbs and this time they all good up to spec properly,

#### ADDITIONAL DESCRIPTION:

- bubble up and clean grain chains (1)

- 2 broken dual bolts (2)

(2)				
B504966	CHN CONN 50	1	4.61	
B504973	CHN CONN 60	1	4.61	4.61
1132028RDX	60# chain 100'	6	10.22	4.61
1740DDX	50# chain 100'	4	9.29	61.32
47982965	INSERT, THREADE	2 S	61.23	37.16
87367550	BOLT	4	24.30	122.46
			PARTS	97.20
			LABOR	327.36
13500028		SEGMENT	TOTAL==>	2572.86
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I release the above with a bed one along with the use of necessary materials. You and your employees may operate above machine for purposes of testing, inspection or delivery at my risk. I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full, an express mechanic's lien is acknowledged on above machine to secure the amount of repairs thereto. It is understood that the company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while being tested. Estimates are for labour only, materials additional.		being the total
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BEAVER COUNTY AB TOB 4J5

Combine

CR9070

SEGMENT# 5 C 00770 NA

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Fold -- -

14.80

158.92

173.72

CAMROSE 4149 39 Street

Camrose, AB T4V 3X8 (780) 672-9136 Tel (780) 672-4582 Toll Free: 1-855-763-1427

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HRS

### **Description of Work and Parts**

HRS PIN/EIN

01/21/19 02/21/19

HAJ111372

2646

1915

nyuraurics			1 00 HDC	
CORRECTION:			1.00 HRS	
remove old clamps repose band clamps, clean area to to verify no leaks, ADDITIONAL DESCRIPTION:	with brake clean and no leaks present	air, run unit		
- oil leak on hose abov	e chopper belt (band s	tyle clamps)(1)		
25-27 43-47	CLAMP CLAMP	1 2	3.62 5.59	3.62 11.18
			PARTS	14 00

SEGMENT# 6 C 00770 NA

Shoe/Sieves

13500028

STK#/FLEET#

Hudrauli ca

136730

01/21/19 01/21/19

47.50 HRS

LABOR

SEGMENT TOTAL ==>

#### CORRECTION:

Remove both upper sieves, remove both lower sieves, remove windrow shield and spread board from chopper, support chopper housing on pallet, remove chopper belt, remove hardware from chopper and lower chopper housing from combine and move out of the way, remove straw hood door from behind psd belt, remove grain loss sensor and harness from rear of upper shoe, remove pre-sieve, remove all shields from around cleaning fan housing to gain access to cleaning fan, remove cleaning fan drive motor, remove RH steps, use transmission jack to support cleaning fan housing, remove mount bolts and use jack to lower cleaning fan housing from shoe frame and move housing out from under combine, remove all arms and linkages from upper shoe, and

	CONTINUED ON PAGE	07	$\rightarrow$
employees may operate y of machine or on terms	I hambu asimu dada		

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#### **Description of Work and Parts**

STK#/FLEET#

Combine CR9070

HRS PIN/EIN 2646 HAJ111372

WARRANTY DATE

HRS

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1915

split from the grain pan, use straps to hold grain pan up out of the way, lift upper shoe up and remove from the rear of the combine, Remove arms and bushings from lower shoe, remove wiring to lower sieve actuator, remove lower shoe from combine and set on the floor, uncrate new lower shoe, swap all linkages and seals from old lower shoe to new one, swap sieve actuator, support leveling frame at the front pivot and remove pivot pin, use a jack and lift leveling frame up to be able to remove bushings in pivot, install new bushings, lower leveling frame back down to proper position and install new pivot pin, shim pin as required to gain proper tolerances. apply loctite and torque nut on pin, assemble updated rear leveling frame pivot bearings/rollers, remove old damaged ones and install new ones into position with new mounts, adjust position so leveling frame has proper tolerances at rear rollers, Remove and replace seals on upper shoe frame, remove an replace all rubber bushings on cleaning system, used press to press bushings into proper location on all arms, had to replace rear upper arm due to lots of wear on arm, lift and install lower shoe into position and install all arms and mount bolts loose, align lower shoe, install upper shoe into position and install all arms and mounts loose, align upper shoe, once alignment was correct tighten all hardware on all bushings, roll cleaning system over and check alignment again, all good, install cleaning fan up into proper position and secure all mount bolts, install drive motor on cleaning fan, install rh step, install lower sieves and calibrate, swap linkages to new upper sieves, install new upper sieves into position and secure,

Replacing
Replaced Both
Replaced
Replaced
Apper Sieves (NEW)

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#### **Description of Work and Parts**

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136730

HRS PIN/EIN 2646 HAJ111372 WARRANTY DATE

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Fold -

Combine CR9070

calibrate upper sieves, install pre-sieve, and new pre-sieve linkage, adjust pre-sieve linkage, install sieve loss sensor, drop/chop door and chopper into position, install chopper belt, install spread board and windrow

install all shields that where previously removed ADDITIONAL DESCRIPTION:

- both rollers on rear leveling shoe and RH mount (3)
- both upper sieves missing pieces (3)
- replace pre-sieve linkage (1.5)
- lower shoe cracked above cross augers (40)

I hereby authorize the above work to be done along with the use of necessary materials. You and your a

TOWCI BILOC C	racked above cross augers (40)				
FREIGHT	FREIGHT	1		5.00	5.00
ZPX24310	SEALANT, THREAD	1		23.03	23.03
120104	SCREW, CAP	4		. 4 4	1.76
140045	LOCKWASHER	4		.77	3.08
210049	BALL BEARING	2	S	83.93	167.86
2975077	BOLT	5	N	.85	4.25
322	WASHER	4		7.33	29.30
322358	LOCKWASHER, M8	7		.14	. 98
323866	BOLT	4	N	5.34	21.36
370006	RING, SNAP	2		8.40	16.80
378246	WASHER	2	M	6.44	12.88
412649	WASHER, LOCK	2		1.92	3.84
429232	BUSHING	2		21.28	42.56
43362	NUT	3		.51	1.53
442203	WASHER	6	N	5.90	35.40
445395	RIVET	32	S	2.57	82.24
47389898	SIEVE	2		901.25	1802.50
47582356	SPINDLE	1	N	131.04	131.04
47636248	SHOE, SHAK	1	N	2781.00	2781.00
		CC	TNC	INUED ON PAGE 09	2.02.00

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Invoice to:

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C - Don Sware

DON SWARE
52429 RGE RD 183

CAMROSE INVOICE

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# **Description of Work and Parts**

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STK#/FLEET# 136730	Combine	HRS PIN/EIN 2646 HAJ111372	WAR	RANTY DATE	HRS	Fold
	CR9070	1915				
47961956		ARM	1 N	162.40		
48033486		HINGE	2 N			162.40
51453022		SEAL RUBBER	1			201.82
82034883		NUT	2	41.06		41.06
84000052		BUSHING, RUBBER	12 S	1.30		2.60
84007183		WASHER				122.28
84021043		BALL JOINT	1	23.00		23.00
84021874		RING, SNAP	2	15.31		30.62
84032520		WASHER	1	. 93		. 93
84071063		CANVAS	5	4.35		21.75
84320472		SUPPORT	2 N	82.49		164.98
84434086		HANDLE	1 N	311.30		311.30
84446204			1	24.66		24.66
84457696		RIVET	20 N	1.50		30.00
84459072		ROD	1	96.62		96.62
84462407		BUSHING, RUBBER	8 S	68.93		551.44
86000441		SEAL	1 N	123.17		123.17
86625263		NUT	1	3.00		3.00
		WASHER	1	.52		.52
86629542		NUT	4	.42		1.68
87471830		SCREW, HEX	1 N	5.18		5.18
87613322		RIVET, POP	2	. 54		1.08
87695620		PLATE	2 N	25.31		50.62
9508900		WASHER	1 N	21.75		
9513615		WASHER	1	6.75		21.75
9832711		SPRING	1	19.26		6.75
				PARTS		19.26
				LABOR		7184.88
13500028			SEGMENT	TOTAL==>		9149.93
			J. J. J. L.	*OIMH==>		16334.81

SEGMENT# 7 C 00770 NA

01/21/19 01/21/19

I hereby authorize the above work to be done along with the use of necessary materials. You and your employees may operate above machine for purposes of testing, inspection or delivery at my risk. I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full, an express mechanic's lien is adonoveded on above machine to secure the amount of repairs thereto. It is understood that the company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while being tested. Estimates are for labour only, materials additional.		
	(signature) (date)	(signature) (date)

CAMROSE 4149 39 Street Camrose, AB T4V 3X8 (780) 672-9136 Tel Fax\* (780) 672-4582

Toll Free: 1-855-763-1427

INVOICE

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HRS

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#### **Description of Work and Parts**

STK	# /	FL	EE'	T#
M * * *	TT /	and the second	tion dies	<b>+ 17</b>

136730

Combine

CR9070

HRS PIN/EIN

2646 HAJ111372

1915

2.00 HRS

Chopper/Residue

CORRECTION:

remove and replace upper chopper drive belt, adjust belt tension on PSD belt, checked alignment and adjusted speed sensor to 2mm spec

#### ADDITIONAL DESCRIPTION:

- psd belt loose, adjust tensioner (1.5)

- replace upper chopper belt, cracked (0.5)

87580100

V-BELT

164.16

WARRANTY DATE

164.16

PARTS LABOR

18.00 HRS

164.16 312.36

13500028

SEGMENT TOTAL ==>

476.52

SEGMENT# 8 C 00770 NA

01/21/19 01/21/19

Tailings Auger

CORRECTION:

Remove tailings drive v belt, remove bolt from drive pulley, on LH side, attach puller to pulley to remove from shaft, remove pulley and key, drive roll pin out of slip clutch and use puller to remove tailings slip clutch, clean up shaft and found that mount for lower tailings drive gearbox to be broken, remove and replace mount, install new tailings slip clutch onto shaft and secure with new roll pins, install pulley onto gearbox shaft and secure with bolt, align gearbox pulley to the other pulley's to set position of gearbox, tighten all hardware that mounts gearbox to secure in proper position. Remove auger drive roll pin from gearbox shaft, Remove mount bolts and LH tailings auger gearbox from auger, remove tailings volume sensor from the top of the auger tube, remove bearing from

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Rocky Mountain Equipment Canada Ltd. o/a Rocky Mountain Equipment C - Don Sware Ship to: nvoice to: DON SWARE 52429 RGE RD 183 BEAVER COUNTY AB TOB 4J5

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4149 39 Street
Camrose, AB T4V 3X8
Tel: (780) 672-9136

Fax (780) 672-4582 Toll Free: 1-855-763-1427

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Replaced Both augers

INVOICE

#### **Description of Work and Parts**

STK#/FLEET#

136730

Combine CR9070

HRS PIN/EIN 2646

HAJ111372

1915 the top of the auger and slide auger down tube, had to jack LH side of rear axle up to get auger out of LH tube, install new auger into tube, assemble gearbox back into position install new drive roll pin between intoauger and

gearbox shaft, assemble top end of the auger with new bearings flanges and lock collars, install new paddles onto auger and secure bolts, set proper clearance on tailings volume sensor, Repeat the same process to remove and replace the RH tailings auger, clean up shaft on RH tailing auger gearbox and install new key with loctite for relaxed

fits and install new drive pulley onto RH gearbox, secure all hardware, silicone covers and gaps around bottom of tailings auger tubes

ADDITIONAL DESCRIPTION:

- RH tailings pulley and key

- LH AND RH return augers and bearings (14)

replace slip clutch (3)

- reprace stip clutch (3)			
130054	PIN, ROLL	2 N 4.56	9.12
142088	BEARING ASSY	1 6.35	6.35
14607570	PIN, LOCK	3 5.34	16.02
170008	KEY	2 6.79	13.58
322358	LOCKWASHER, M8	2 .14	.28
325103	BRG	2 37.74	75.48
370002	RING, SNAP	1 2.88	2.88
439857	BUSHING	1 6.73	6.73
50591	FLANGE	4 4.26	17.04
740591	HAIR PIN COTTER	1 3.16	3.16
80210022	BUSHING	1 N 28.50	28.50
84043035	PIN	1 N 24.92	24.92
84068829	CLUTCH	1 467.50	467.50
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52429 RGE RD 183

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(780) 672-9136 (780) 672-4582

Toll Free: 1-855-763-1427

#### **Description of Work and Parts**

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136730	Combine	2646 HAJ111372				
	CR9070	1915				
84071512		SUPPORT	1 N	80.80		80.80
84074380		PULLEY	1 N	204.96		204.96
84148396		AUGER	1 N	615.25		615.25
84182948		AUGER	1 N	625.95		625.95
89833065		SLEEVE	2 N	6.18		12.36
9837532		DEFLECTOR	2 N	53.76		107.52
9838316		DEFLECTOR	1 N	119.78		119.78
9838317		DEFLECTOR	1	120.91		120.91
				PARTS		2559.09
				LABOR		1854.50
13500028			SEGMENT	TOTAL==>		4413.59

SEGMENT# 9 C 00770 NA Clean Grain elevator 01/21/19 01/21/19

#### CORRECTION:

use crane to remove RH side panel and set outside, remove black tin panel from rh side of hopper to gain access to elevator housing, remove upper bubble up auger and tube, remove lower bubble up auger, remove seal from around bubble up auger and hopper wall, move lower clean grain cross auger to the LH side of combine, use crane to support clean grain elevator, remove all mounting hardware and use crane to remove clean grain elevator from combine and set on floor to swap all components over to the new housing, remove head from top of elevator, and set on bench, dis assemble top shaft in head housing, remove bearings and sprocket, found shaft to have wear and new sprocket didn't fit tight, install new shaft, sprocket, key way, and roll pin to retain sprocket in position, install new bearings, align shaft so it was centered in the housing and lock

1854.50
4413.59

36.00 HRS Complete grain
Clean Jup anger
Telepater and bubble paddle
Televater and new paddle
and housing. With new Chain.

	I hereby acknowledge my indebtedness in the amount of \$ amount owing or balance owing as shown hereon.	being the total
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DON SWARE
52429 RGE RD 183
BEAVER COUNTY AB TOB 4J5

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#### **Description of Work and Parts**

STK#/FLEET#

136730 Combine

HRS PIN/EIN
2646 HAJ111372

WARRANTY DATE

HRS

Fold ...

INVOICE

CR9070 1915

collars on bearings, install drive sprocket, remove and replace damaged seals on head unit, remove and replace worn out plate and cover onto of head unit, silicone all gaps, remove bearings on bubble up auger drive cross shaft, remove and replace bearings and install into new housing, swap all brackets and mounts to new housing remove bubble up auger housing from elevator housing and install onto new housing, install head onto elevator housing, use crane and lift assembly up into position on combine and install mount bolts, install lower sprocket on cross auger and secure auger in position with a new bearing on the rh side, install new paddle chain, and connect links and adjust tension, install covers around cross auger, install all other previously removed shields, Install RH big side panel and secure in position,

applied jb weld to bottom of cross auger housing to fill up a hole that had worn through, silicone around covers that go around cross auger, roll elevator over to verify operation

#### ADDITIONAL DESCRIPTION:

- clean grain elevator paddle chain
- chain sprockets, top shaft, bearings and key ways
- upper and lower bubble up augers and bearings (4)
- wear plate on yield sensor (2)
- top cover and elevator head

cop cover and elevater men				
FREIGHT	FREIGHT	1	5.00	5.00
325103	BRG	1	37.74	37.74
333960	PIN, ROLL	1	3.61	3.61
354775	KEY	3	6.27	18.81
112050	PIN, LOCK	1	3.61	3.61
		CONTINU	ED ON PAGE 14	

I hereby authorize the above work to be done along with the use of necessary materials. You and yt above machine for purposes of testing, inspection or delivery at my risk. I agree to pay cash on deliv- satisfactory with you and until paid in full, an express mechanic's lien is adonowledged on above ma- of repairs thereto. It is understood that the company assumes no responsibility for loss or damage bi- placed with them for storage, sale, repair or while being tested. Estimates are for labour only, materi-	I be a selected and a	being the total	
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52429 RGE RD 183

BEAVER COUNTY AB TOB 4J5

CAMROSE 4149 39 Street Camrose, AB T4V 3X8

Camrose, AB T4V 3X8 Tel: (780) 672-9136 Fax: (780) 672-4582 Toll Free: 1-855-763-1427

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# **Description of Work and Parts**

STK#/FLEET# 136730	Combine CR9070	HRS PIN/EIN 2646 HAJ111372 1915	WARRANTY DATE HRS	Fold
425522 47577165 47949285 50591 62218 84054543 84432720 84432850 84432852 84437648 84437932 84441281 84441595 84447186 86620026 87044350 87283749 87283757 87479904 87605590 87736327		RIVET BEARING, B CHAIN, ELE FLANGE PIN, SLOTTED CANVAS CANVAS CANVAS CANVAS SPROCKET, DRIVE SHAFT PLATE, SKID PLATE, END FLANGE FLANGETTE BEARING, BALL AUGER AUGER ELEVATOR BEARING, SPHERI PLATE, WEA	30 N 5.70 1 51.70 1 762.20 2 4.26 2 N 8.35 2 N 17.50 1 N 6.18 1 N 15.90 1 N 16.50 2 103.79 1 123.20 1 N 442.80 1 M 152.32 1 9.53 2 7.07 1 74.67 1 1358.90 1 924.48 1 N 2591.70 4 65.07 1 N 543.78 PARTS	171.00 51.70 762.20 8.52 16.70 35.00 6.18 15.90 16.50 207.58 123.20 442.80 152.32 9.53 14.14 74.67 1358.90 924.48 2591.70 260.29 543.78 7855.86
13500028			LABOR SEGMENT TOTAL==>	4814.81 12670.67

SEGMENT#10 C 00770 NA

01/21/19 02/27/19

Post repair run up and calibration

3.00 HRS

CORRECTION:

run unit after repairs are completed, verify all systems are functioning correctly, perform a ground speed hydrostat

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CAMROSE 4149 39 Street

Camrose, AB T4V 3X8 (780) 672-9136 Fax

(780) 672-4582 Toll Free: 1-855-763-1427

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HRS

# **Description of Work and Parts**

STK#/FLEET#

136730

Combine CR9070

HRS PIN/EIN

2646 HAJ111372

1915

calibration while unit is running install header, run entire unit, unit ran good,

13500028

LABOR

SEGMENT TOTAL ==>

416.48

416.48

SEGMENT#11 C 00770 NA

01/21/19 01/18/19

Review inspection findings with customer

13500028

LABOR SEGMENT TOTAL ==>

WARRANTY DATE

284.96

284.96

SEGMENT#12 C 00770 NA

01/21/19 02/20/19

Repair broken stud - upper tailings g/box

#### CORRECTION:

remove mount bolts for upper shoe drive gearbox, remove drive shaft from the gearbox and move to the side, remove coupler hardware and remove gearbox and set on the floor, center punch broken stud, drill hole in broken stud and use bolt extractor but could not get stud to come out, used heat and then tried again finally got broken stud out, cleaned up threads, remove 2 other studs that looked in poor shape, install all 3 new studs and shin/ spacer washers, install gearbox into position and install and secure mount bolts for gearbox, install new Belleville washer and nuts, to secure coupler to new studs previously installed,

when installing driveshaft back onto gearbox found that there was lots of play in the splines, which is causing the studs on the gearbox to break from the shocking/loading and unloading of the eccentric arm, install new drive shaft and secure in place

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Fax:

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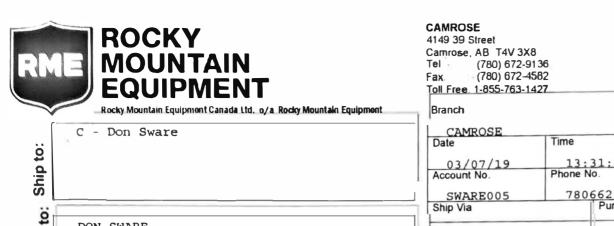
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install s	hields that where	e removed to gain acce	ss to drive			
100016		NUT	2			
140045		LOCKWASHER	3	.71		2.13
331160		WASHER	3	.78		2.34
378244		WASHER	3	8.22		24.66
84053871		STUD	3	2.88		8.64
84454449		SHAFT PTO	3	31.93		95.79
			1 N	580.80		580.80
,				PARTS		714.36
13500028			CECMENT	LABOR		792.35
			SEGMENT	TOTAL==>		1506.71
EGMENT#13	C 00770 NA	01/21/19 02/26/19	9			
Interchang	ge hardware on in	nfeed plate				
CORRECTION	The state of the s					
remove 1 h	oolt on each side	e of infeed plate and i	flip it over			
so the hea	ad of the bolt is	underneath the plate	so that the			
		st the plate instead o				
holding th	ne seal open and	allowing grain to esca	ape			
				LABOR		64.39
13500028			SEGMENT	TOTAL==>		64.39

*****	WORK	ORDER	TOTALS *****
PARTS			21740.09
LABOR			22279.28
DISPOSAL FEE			100.00
SHOP SUPPLIES			450.73
WNTR WORKS DISC			2227.93
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### **Description of Work and Parts**

STK#/FLEET#

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136730

Combine

DON SWARE

52429 RGE RD 183

BEAVER COUNTY AB

CR9070

PIN/EIN HAJ111372 2646

1915

T0B 4J5

WARRANTY DATE

HRS

DISCOUNT SUB TOTAL ==>

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